

What is claimed is:

1. A method for controlling flare in a formed component,
comprising:

determining a first location of the formed component associated
with a roll-forming process;

adjusting a roller to a first position in response to determining
the first location of the formed component, wherein adjusting the roller
to the first position causes the roller to contact a surface of the
formed component; and

moving the roller from the first position to a second position,
wherein the second position is associated with a second location of the
formed component, and wherein the first position and the second
position are associated with controlling the flare in the formed
component.